ATTENTION!
If any components of this unit are broken, do not operate properly, or for product returns, please contact Weston Products LLC
Phone: 1-800-814-4895 (Outside the U.S. 440-638-3131)
20365 Progress Drive, Strongsville, Ohio 44149
WestonProducts.com

All Trademarks and Registered Trademarks are property of the respective companies.

SAVE THESE INSTRUCTIONS!
Refer to them often and use them to instruct others.
Weston Products LLC warrants to the ORIGINAL RETAIL PURCHASER of this product that if operated in accordance with the printed instruction accompanying it, then for a period of 1 year from the date of purchase, the product shall be free from defects in material and workmanship.

The Warranty Card, along with a copy of the original receipt, must be received by Weston Products LLC within 30 days from purchase date for the warranty to apply. Failure to send the completely filled out Warranty Card, along with a copy of the original receipt, will void the warranty.

The product must be delivered to or shipped freight prepaid to Weston Products LLC for warranty services, in either its original packaging or similar packaging affording an equal degree of protection. Damage due to shipping is not the responsibility of the company. Weston Products LLC charges a $35.00 per hour bench charge. **NOTE:** No repairs will be started without the authorization of the customer. The return shipping cost to the customer will be added to the repair invoice.

Weston Products LLC will repair (or at its discretion, replace) the product free of charge, if in the judgment of the company, it has been proven to be defective as to seller's labor and material, within the warranty period. New or rebuilt replacements for factory defective parts will be supplied for one (1) year from the date of purchase. Replacement parts are warranted for the remainder of the original warranty period.

For non-warranty repairs, contact Weston Products LLC’s Customer Service at 1-800-814-4895 M-F 8am-5pm EST (outside of the United States 440-638-3131) to obtain a Return Merchandise Authorization Number (RMA Number). Weston Products LLC will refuse all returns that do not contain this number. **DO NOT RETURN THE UNIT WITHOUT PROPER AUTHORIZATION FROM WESTON PRODUCTS LLC.**

**LIMITATIONS:** The warranty is void if the product is used for any purpose other than that for which it is designed. The product must not have been previously altered, repaired, or serviced by anyone else other than Weston Products LLC. If applicable, the serial number must not have been altered or removed. The product must not have been subjected to accident in transit or while in the customer’s possession, misused, abused, or operated contrary to the instructions contained in the instruction manual. This includes failure caused by neglect of reasonable and necessary maintenance, improper line voltage and acts of nature. This warranty is not transferable and applies only to U.S. and Canadian sales.

Except to the extent prohibited by applicable law, no other warranties whether expressed or implied, including warranty merchantability and fitness for a particular purpose, shall apply to this product. Under no circumstances shall Weston Products LLC be liable for consequential damages sustained in connection with said product and Weston Products LLC neither assumes nor authorizes any representative or other person to assume for it any obligation or liability other than such as is expressly set forth herein. Any applicable implied warranties are also limited to the one (1) year period of the limited warranty.

This warranty covers only the product and its specific parts, not the food or other products processed in it.

CUT ALONG THE DOTTED LINE AND SEND THE WARRANTY CARD ALONG WITH A COPY OF YOUR ORIGINAL PURCHASE RECEIPT TO:

**Weston Products LLC**
20365 Progress Drive, Strongsville, OH 44149

**WESTON WARRANTY INFORMATION**

**WESTON WARRANTY CARD**

SEND THIS CARD ALONG WITH A COPY OF YOUR ORIGINAL PURCHASE RECEIPT TO:
WESTON WARRANTY, WESTON PRODUCTS LLC, 20365 PROGRESS DRIVE, STRONGSVILLE, OH 44149

Customer Name: _________________________________
Address: _______________________________________
City/State/Zip: ___________________________________
Telephone Number: (_________) ____________________
E-Mail Address: _________________________________
Original Date of Purchase: _______/_____/______
Product Model #: ________________________________
Serial # (if applicable):

-2-

-15-
YOGURT
1 quart milk 1/2 cup Powdered Milk
2 Tbsp Plain Yogurt (or 2-3 Tbsp of yogurt starter)

Fruits & Sweeteners:
- In a saucepan mix milk, powdered milk together, heat to scalding.
- Mix the yogurt well with the cooled scaled milk (if using yogurt starter, add to 1/3 cup scaled milk and mix well, then return to the remaining milk).
- Set the dehydrator to 108°F (42°C) NOTE: If the temperature is too high the yogurt will curdle.
- If the temperature is too low, the yogurt will take longer to thicken.
- Pour the milk yogurt mixture into flat containers and cover with plastic wrap.
- Place the flat containers in the dehydrator for 2-4 hours or until thickened.
- Stir in the flavorings or fruits to taste.

PROBLEM SOLVING

MOISTURE IN THE CONTAINER
CAUSE: Incomplete Drying. Food cut unevenly, thus incomplete drying. Dried foods left at room temperature too long after cooling, moisture has re-entered the foods.
PREVENTION: Test food for dryness before removing from the dehydrator. Cut foods evenly. Cool quickly and package immediately.

MOLD ON FOOD
CAUSE: Incomplete drying. Food not checked for moisture content within a week. Storage container not air-tight. Storage temperature too warm/moisture in food. Case hardening may have occurred, meaning the food was dried at too high of a temperature and food was dried on the outside but not completed dried on the inside.
PREVENTION: Test several food pieces for dryness. Check the storage container within 1 week for moisture, then re-dry food if needed. Use air-tight containers for storage. Store foods in cool areas that are 70°F (21°C) or below. Dry foods at appropriate temperatures/use the Drying Guide for reference.

BROWN SPOTS ON VEGETABLES
CAUSE: Too high of drying temperature used. Vegetables were over-dried.
PREVENTION: Dry foods at appropriate temperatures/use the Drying Guide for reference. Check foods often for dryness.

FOOD STICKING TO THE TRAYS
CAUSE: Food not being turned over.
PREVENTION: After one hour of dehydrating, use a spatula and flip the foods.
APPLE & CREAM FRUIT LEATHER
6 Apples 1/2 tsp Cinnamon 1/4 tsp Cloves
1 cup Plain Non-Fat Yogurt 2-1/2 tsp Nutmeg
- Pure the ingredients in a food processor or blender until smooth.
- Place the fruit leather mats on the dehydrator racks.
- Spread the puree over the fruit leather mats until it is about 1/4" (0.6 cm) thick.
- Place the filled dehydrator racks in the dehydrator and dry until leathery and pliable but not sticky.

ORANGE JULIUS ROLL-UPS
1 1/2 cups Applesauce 1 small Apple, peeled, cored & chopped
2 tsp dried Orange Ground 1 1/2 tsp Vanilla
- In a blender mix all ingredients until pureed.
- Pour onto solid fruit leather sheets; dry for 4 to 8 hours, or until leathery.
- Remove from sheets while still warm. Let cool slightly.
- Roll in plastic wrap and store in dark, dry cool place or in the freezer.

SUPER ENERGY BARS
1 cup Barley, soaked for 3 days 2 cups soft Wheat (sprouted 1 day)
3/4 cup Dates 3 Tbsp Raw Honey 1 tsp Cinnamon
1 tsp Vanilla 1 cup Walnuts, soaked & chopped
1/2 cup Almonds, soaked & chopped
- Process the barley, wheat and dates in a juicer using the solid plate.
- Add the honey, cinnamon, vanilla, walnuts and almonds. Mix well.
- Form the mixture into 1/4" (0.6 cm) bars and place onto a silicone sheet on the dehydrator racks.
- Place the filled racks into the dehydrator for 6-8 hours, depending on the desired moisture and size of the bars.
- Halfway thru the dehydrating process, remove the silicone sheet and turn the bars over.

NOTSO SUN-DRIED TOMATOES
7 lbs. of firm, ripe Roma Tomatoes, cleaned & stems cut out
1 tsp dried Basil 1 tsp dried Oregano 1 tsp dried Thyme
2 tsp Salt
- Cut the tomatoes into quarters.
- Scrap out all of the seeds without removing the pulp from the tomato.
- Sprinkle the seasonings over the tomatoes.
- Place the tomatoes, cut side up, directly onto the dehydrator racks.
- Set the dehydrator temperature to about 140°F (60°C).
- Place the filled racks into the dehydrator for 6-9 hours.
- A few hours thru the dehydrating process, gently turn the tomatoes over and press flat with your hand or a spatula. Repeat this step again in a few hours until dried.

CHEESY CORN CHIPS
1 cup freshly grated Sharp Cheddar Cheese (the ready grated cheese is not as satisfactory for this)
1/2 cup diced red or green Bell Peppers 1/8 tsp Cayenne Pepper Salt to taste
- Using a blender or food processor, mix all ingredients together at high speed.
- Spread mixture thinly onto plastic wrap.
- Dry at 130°F (55°C) for approximately 10 hours or until dry on one side.
- Lift entire corn ring off of the plastic wrap, turn over and dry for two hours longer or until crisp.
- Break into pieces.
**INSTRUCTIONS**

- Place a layer of meat/poultry into a glass baking dish, spoon sauce mixture over each layer.
- Repeat until meat/poultry is 3-4 layers deep in the pan.
- Lay the meat/poultry evenly onto the dehydrator trays, leaving 1/4" (0.6 cm) space between each strip of meat/poultry.
- Dry meat/poultry at 145-150°F (63-66°C) for 4-7 hours or until thoroughly dry.

**NOTE:** When using a Dehydrator, check the temperature of the Dehydrator with a dial thermometer before drying jerky. The minimum recommended temperature for drying meats is 145°F (63°C). Temperatures below 145°F (63°C) are not recommended. **IMPORTANT:** Before you place the meat in a dehydrator, it is highly recommended to heat the meat to 160°F (71°C) BEFORE the dehydrating process. This step assures that any bacteria present will be destroyed by wet heat. After heating to 160°F (71°C), maintain a constant dehydrator temperature of 130-140°F (55-60°C) during the drying process. You may need to blot fat droplets from the surface of the meat occasionally using a paper towel. Drying times may vary based on many circumstances including but not limited to: the relative humidity of the room, the temperature of the meat at beginning of drying process, the amount of meat in the dehydrator, leanness of meat, etc. Always allow Jerky to cool before taste testing.

**RECIPES**

**HAWAIIAN JERKY MARINADE**
- 1 tsp Salt
- 1 tsp ground Ginger
- 1/4 tsp Pepper
- 1/4 cup Pineapple Juice
- 1 Tbsp Brown Sugar
- 1/4 tsp Pepper
- 1 crushed Garlic Clove
- 1/8 tsp Cayenne Pepper
- 1 lb lean Meat, sliced into 1/8-1/4" (0.3-0.6 cm) thin strips

**CAJUN JERKY MARINADE**
- 1 cup Tomato Juice
- 1/2 tsp Garlic Powder
- 1/2 tsp ground Black Pepper
- 1-1/2 tsp dried Thyme
- 1-1/2 tsp dried Basil
- 1 tsp White Pepper
- 2 tsp Cayenne Pepper (or more to taste)
- 1 lb lean Meat, sliced into 1/8-1/4" (0.3-0.6 cm) thin strips

**HOT JERKY MARINADE**
- 1/3 cup Teriyaki Sauce
- 2 tsp Brown Sugar
- 2 tsp ground Black Pepper
- 1 tsp ground Horseradish
- 1 tsp Salt
- 1 tsp Paprika
- 1/2 tsp Chili Powder
- 1 Tbsp Olive Oil
- 1 Tbsp minced Garlic
- 1/4 tsp Tabasco Sauce
- 2 Tbsp seeded & finely chopped Jalepeno Peppers
- 1 lb lean Meat, sliced into 1/8-1/4" (0.3-0.6 cm) thin strips

**BURGUNDY JERKY MARINADE**
- 2 cups Burgundy Wine
- 1/2 tsp Soy Sauce
- 3 Cloves Garlic, chopped
- 3 Tbsp Molasses Syrup
- 1 Tbsp ground Black Pepper
- 1 lb. lean Meat, sliced into 1/8-1/4" (0.3-0.6 cm) thin strips

**TURKEY JERKY MARINADE**
- 1/4 cup Soy Sauce
- 1 Tbsp fresh Lemon Juice
- 1/4 tsp powdered Garlic
- 1/8 tsp Pepper
- 1-1/2 lb Turkey Breast, sliced into 1/8-1/4" thin strips

**VENISON JERKY MARINADE**
- 1/3 cup Soy Sauce
- 1 Tbsp Brown Sugar
- 1 tsp Salt
- 1/2 tsp Minced Garlic
- 1/2 tsp ground Black Pepper
- 1 lb Venison, sliced into 1/8-1/4" (0.3-0.6 cm) thin strips

**CLEANING INSTRUCTIONS**

**WARNING!** Before cleaning or servicing the Dehydrator, make sure it is unplugged and the Power Switch is set to the “OFF” position.

1. Set the Power Switch to the “OFF” position. Disconnect the electrical cord from the outlet.
2. Allow the Dehydrator to completely cool before cleaning.
3. Remove the Trays from the Dehydrator Cabinet.

4. Wipe the Dehydrator Cabinet clean (inside and out) with a damp sponge or soft washcloth. Be careful not to splash water onto the Heating Element (located behind the Screening and the Fan in the back of the Cabinet) while cleaning the inside of the Cabinet. Water could damage the Heating Element and increases the risk of electric shock. **DO NOT** immerse the Dehydrator in water.

5. Clean the Dehydrator Trays with warm, soapy water. Rinse with clear water and dry immediately.

**GROUNDING**

This appliance must be grounded while in use to protect the operator from electric shock. The appliance is equipped with a 3-conductor cord and a 3-prong grounding-type plug to fit the proper grounding-type receptacle. The appliance has a plug that looks like Figure A. An adaptor, Figure B, should be used for connecting Figure A plugs to two-prong receptacles. The grounding tab which extends from the adaptor must be connected to a permanent ground such as a properly grounded outlet box as shown in Figure C using a metal screw. **DO NOT modify the plug in any way.**

**EXTENSION CORDS**

- Use only 3-wire extension cords which have 3-prong grounding-type plugs and a 3-pole cord connector that accepts the plug from the appliance.
- Use only extension cords having an electrical rating not less than the rating of the appliance.
- **DO NOT** use damaged extension cords. Examine extension cord before using and replace if damaged.
- **DO NOT** abuse extension cord and do not yank on any cord to disconnect. Keep cord away from heat and sharp edges. **DO NOT** allow the cord to drape over the edge of the workspace.
OPERATING INSTRUCTIONS

IT IS IMPORTANT TO READ & UNDERSTAND all of the instructions and safeguards prior to using the Dehydrator.

1. Operate the Dehydrator on a clean, dry surface.
2. Plug the Dehydrator into a standard 120 Volt, 60 Hz wall outlet.
3. Position the Dehydrator at least 6" (15 cm) from any wall during operation to allow for proper air circulation. WARNING! DO NOT block the air vents at the rear of the Dehydrator.
4. Turn the Dehydrator “On” (-). When “On”, the light should illuminate the Power Switch.
5. Preheat the Dehydrator for 5-10 minutes before loading food onto the Dehydrator Trays.
6. Remove any excess water from the food. (This can be done by patting the food with a paper towel or napkin.) Excess moisture may cause the Dehydrator temperature to drop.
7. Load the Dehydrator Trays with the items to be dried. Position the pieces so that they do not touch each other. Do not overlap or allow the product to touch. Allow ample space between the product for proper air circulation.
8. Water droplets may form on the surface of some products while dehydrating. These can be removed by blotting the product with a clean towel or paper towel.

NOTE: Water droplets may form on the surface of some products while dehydrating. These can be removed by blotting the product with a clean towel or paper towel.

NOTE: Drying times may vary depending on several factors including relative humidity, air temperature and product thickness, temperature and fat content.

CHOOSING FOODS

• Use the best quality foods. Fruits and vegetables in peak season have more nutrients and more flavor. Meat, fish and poultry should be lean and fresh.

• Do not use food with bruises or blemishes. Bad fruits and vegetables may spoil the entire batch.

• Always use lean meat. Remove as much fat as possible before dehydrating. Use a paper towel under meat when dehydrating to absorb fat.

FOOD SAFETY

There are basic rules to follow when handling food. They are COOK, SEPARATE, CLEAN, and CHILL.

COOK

It’s crucial to cook food to a safe internal temperature to destroy bacteria that is present. The safety of hamburgers and other foods made with ground meat has been receiving a lot of attention lately, and with good reason. When meat is ground, the bacteria present on the surface is mixed throughout the ground mixture. If this ground meat is not cooked to at least 160°F to 165°F (71°C to 74°C), bacteria will not be destroyed and there’s a good chance you will get sick.

Solid pieces of meat like steaks and chops don’t have dangerous bacteria like E. coli on the inside, so they can be served more rare. Still, any beef cut should be cooked to an internal temperature of at least 145°F (63°C) (medium rare). The safe temperature for poultry is 180°F (82°C) and solid cuts of pork should be cooked to 160°F (71°C). Eggs should be thoroughly cooked too. If you are making a meringue or other recipe that uses uncooked eggs, buy specially pasteurized eggs or use prepared meringue powder.

SEPARATE

Foods that will be eaten uncooked and foods that will be cooked before eating MUST ALWAYS be separated. Cross-contamination occurs when raw meats or eggs come in contact with foods that will be eaten uncooked. This is a major source of food poisoning. Always double-wrap raw meats and place them on the lowest shelf in the refrigerator so there is no way juices can drip onto fresh produce. Then use the raw meats within 1-2 days of purchase, or freeze for longer storage. Defrost frozen meats in the refrigerator, not on the counter.

When grilling or cooking raw meats or fish, make sure to place the cooked meat on a clean platter. Don’t use the same platter you used to carry the food out to the grill. Wash the utensils used in grilling after the food is turned for the last time on the grill, as well as spatulas and spoons used for stir-frying or turning meat as it cooks.

Make sure to wash your hands after handling raw meats or raw eggs. Washing hands with soap and water, or using a pre-moistened antibacterial towelette is absolutely necessary after you have touched raw meat or raw eggs. Not washing hands and surfaces while cooking is a major cause of cross-contamination.

CLEAN

Wash your hands and work surfaces frequently when you are cooking. Washing with soap and warm water for at least 15 seconds, then dry with a paper towel.

CHILL

Chilling food is very important. The danger zone where bacteria multiply is between 40°F and 140°F (4°C and 6°C). Your refrigerator should be set to 40°F (4°C) or below; your freezer should be 0°F (-17°C) or below. Simple rules: serve hot foods hot, cold foods cold. Use chafing dishes or hot plates to keep food hot while serving. Use ice water baths to keep cold foods cold. Never let any food sit at room temperature for more than 2 hours - 1 hour if the ambient temperature is 90°F (32°C) or above. When packing for a picnic, make sure the foods are already chilled when they go into the insulated hamper. The hamper won’t chill food - it just keeps food cold when properly packed with ice. Hot cooked foods should be placed in shallow containers and immediately refrigerated so they cool rapidly. Make sure to cover foods after they are cool.

NOTE: Special considerations must be made when using venison or other wild game, since it can become heavily contaminated during field dressing. Venison is often held at temperatures that could potentially allow bacteria to grow, such as when it is being transported. Refer to the USDA Meat and Poultry Department for further questions or information on meat and food safety.
As with most types of cooking, proper preparation is essential for successful results. Adhering to a few basic guidelines will greatly increase the quality of your dried foods and decrease the amount of time necessary to dry them.

Pre-treated foods often taste better and have a better appearance than non-treated foods. There are several methods to pre-treat food to prevent oxidation, which will darken apples, pears, peaches and bananas while drying:

- Remove any pits, skin or cores.
- Shred, slice or dice the food uniformly. Slices should be between 1/4” (0.6 cm) and 3/4” (1.9 cm) thick. Meats should be cut no more than 3/16” (0.5 cm) thick.
- Steam or roast meat to 160˚F (71˚C) and poultry to 165˚F (74˚C) as measured with a food thermometer before dehydrating.
- The temperature of the Dehydrator must be maintained at 130-140˚F (55-60˚C) throughout the drying process.
- Drying fish into jerky requires a lot of attention. It must be cleaned and de-boned properly and rinsed thoroughly to ensure that all the blood is washed away. Steam or bake the fish at 200˚F (93˚C) until flaky before dehydrating.
- Soak cut fruit in either lemon or pineapple juice for a few minutes before placing out on the Dehydrating Trays.
- Use an ascorbic acid mix which can be purchased in most health food stores or pharmacies. It may come in either powder or tablet form. Dissolve approximately 2-3 tablespoons into 1 quart (1 liter) of water. Soak the fruit slices into the solution for 2-3 minutes, then place on the Dehydrating Trays.
- Fruits with a wax coating (figs, peaches, grapes, blueberries, prunes, etc.) should be dipped in boiling water to remove the wax. This allows moisture to escape easily when dehydrating.
- Blanching can pre-treat food for dehydrating. Blanching does not destroy helpful enzymes and helps retain nutrients. There are two ways to blanch food:
  1. **WATER BLANCHING:** (Water Blanching will leave a cooked flavor)
     Use a large pan; fill it half way with water. Bring water to a boil. Place food directly into boiling water and cover. Remove after three minutes. Arrange food on the Dehydrating Trays.
  2. **STEAM BLANCHING:** Using steamer pot bring 2-3” (5-7 cm) of water to a boil in bottom section. Place food in steamer basket and steam for 3-5 minutes. Remove steamed food and arrange on Dehydrating Trays.
**MAKING JERKY**

Your meat should be as lean as possible. Using lean meat will help the meat dry faster and aid in cleanup by decreasing fat drippings. Ground meat should be 80% to 90% lean. Ground turkey, venison, buffalo and elk are other excellent choices for jerky.

Jerky seasonings are available for all tastes, or you can get creative and make your own. Whenever you make jerky, you should cure the mixture with cure (sodium nitrite). The cure is used to help prevent botulism during drying at low temperatures. Follow the manufacturer’s directions on the cure packet.

Keep raw meats and their juices away from other foods. Marinate meats in the refrigerator. Do not leave meats un-refrigerated. Prevent cross-contamination by storing dried jerky away from raw meat. ALWAYS wash hands thoroughly with soap and water before and after working with meat products. Use clean equipment and utensils.

Keep meat and poultry refrigerated at 40°F (5°C) or slightly below; use or freeze ground beef and poultry within 2 days; whole red meats, within 3 to 5 days. Defrost frozen meat in the refrigerator, not on the kitchen counter.

Special considerations must be made when using venison or other wild game, since it can become heavily contaminated during field dressing. Venison is often held at temperatures that could potentially allow bacteria to grow, such as when it is being transported. Refer to the USDA Meat and Poultry Department for further questions or information on meat and food safety.

When using a Dehydrator, check the temperature of the Dehydrator with a dial thermometer before drying jerky. The minimum recommended temperature or drying meats is 145°F (63°C). Temperatures below 145°F (63°C) are not recommended. **IMPORTANT:** Before you place the meat in a dehydrator, it is highly recommended to heat the meat to 160°F (71°C) BEFORE the dehydrating process. This step assures that any bacteria present will be destroyed by wet heat. After heating to 160°F (71°C), maintaining a constant dehydrator temperature of 130-140°F (55-60°C) during the drying process is important because:

1.) the process must be fast enough to dry food before it spoils; and
2.) it must remove enough water so that microorganisms are unable to grow.

If you are using a marinade, shake off excess liquid before placing the meat in evenly spaced single layers approximately 1/4” (0.64 cm) apart on the Dehydrator racks.

Dry meat at 145-150°F (63-66°C) for 4-7 hours. You may need to blot fat droplets from the surface of the meat occasionally, using a paper towel. Drying times may vary based on many circumstances including but not limited to: the relative humidity of the room, the temperature of the meat at beginning of drying process, the amount of meat in the dehydrator, leanness of meat, etc. Always allow jerky to cool before taste testing.

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**REHYDRATING**

While it is not necessary to reconstitute your dried foods, you can do so with ease. Vegetables can be used as a side dish or in recipes very effectively after being reconstituted in the following way.

- Dehydrated food can be re-hydrated by soaking in cold water for 3-5 minutes. Use 1 cup of water for 1 cup of dehydrated food. Once re-hydrated, the food can be cooked normally. Soaking foods in warm water will speed up the process, however, it may result in loss of flavor.

- Dehydrated fruits and vegetables can be soaked in cold water for 2-6 hours in the refrigerator. **WARNING! Soaking at room temperature allows harmful bacteria to grow.**

- Do not add seasoning. Adding salt or sugar during re-hydration may change the flavor of the food.

- To make stewed fruits or vegetables, add 2 cups of water and simmer until tender.

- Consume dehydrated foods as soon as possible once the storage container is opened. Keep any unused portions in the refrigerator to avoid contamination.

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**TIPS**

- Do not overlap foods. Lay foods flat on the Dehydrating Trays.

- Check dryness after 6 hours, then check every 2 hours until crisp, pliable or leathery depending on the product.

- Check foods to make sure they are completely dry before removing. Open or cut down the middle of a few samples to check internal dryness. If the food is still moist, dehydrate longer.

- Label each container with the food name, date of drying and the original weight. Keep a journal to help improve drying techniques.

- Proper storage is essential to maintain quality food. Package the food when cool. Foods can be kept longer if stored in a cool, dark, dry place. The ideal storage temperature is 60°F (16°C) or lower.

- Place dried foods in plastic freezer bags before storing in metal or glass containers. Remove as much air as possible before sealing.

- Vacuum sealing is ideal for keeping dried foods.

- Remember, foods will shrink approximately 1/4 to 1/2 their original size and weight during the dehydration process, so pieces should not be cut too small. One pound of raw meat will yield approximately 1/3 lb. (0.2 kg) to 1/2 lb. (0.2 kg) of jerky.

- Use the Drying Guide on the Control Panel as a reference for proper temperature settings. If the heat is set too high, food may harden and dry on the outside...yet be moist on the inside. If the temperature is too low, the drying time will increase.

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**WARNING!** Soaking at room temperature allows harmful bacteria to grow. Always allow jerky to cool before taste testing.